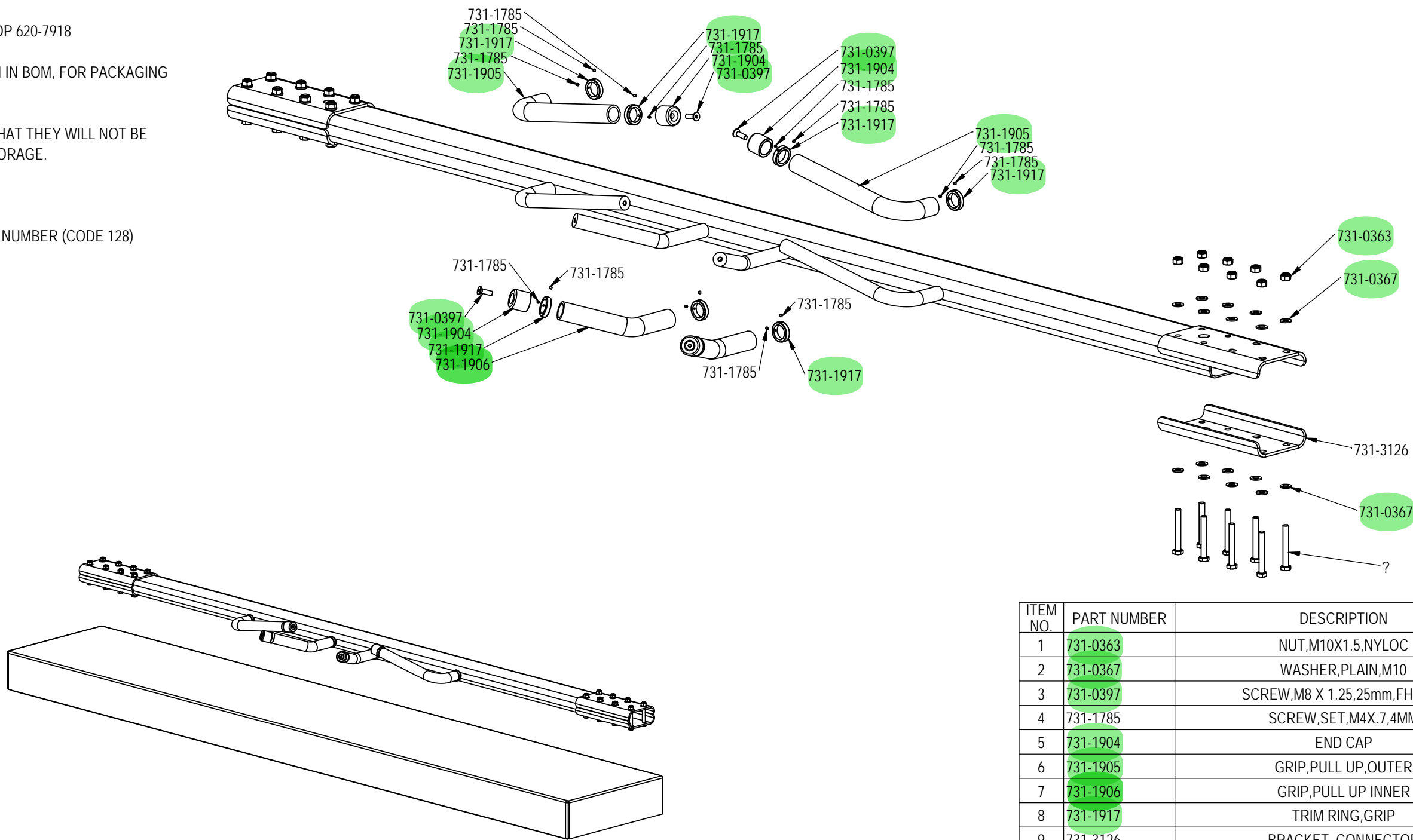


NOTES:

1. COLOR DICTATED BY SALES ORDER. SEE SOP 622-200-103 FOR PART COLOR DESIGNATOR.
2. ASSEMBLE AND INSPECT PER SOP 620-7918
3. IMAGE IN NON-PACKAGED VIEW.
4. PN: 731-6004, (BOX), NOT SHOWN IN BOM, FOR PACKAGING REF. ONLY.
5. MOUNT SECURELY TO PALLET
6. PACKAGE ITEMS IN A MANNER THAT THEY WILL NOT BE DAMAGED DURING SHIPPING/STORAGE.
7. LABEL PACKAGE TO INCLUDE
 - a. PO NUMBER AND DATE
 - b. ASSEMBLY NUMBER
 - c. BAR CODE OF ASSEMBLY NUMBER (CODE 128)
 - d. ASSEMBLY DESCRIPTION
 - e. ASSEMBLY REVISION
 - f. WEIGHT (LBS / KGs)

REVISION HISTORY

REV	DATE	DESCRIPTION	ECO	BY
A	9/16/16	DOCUMENT RELEASE	15560	KY



ITEM NO.	PART NUMBER	DESCRIPTION	Default QTY.
1	731-0363	NUT,M10X1.5,NYLOC	16
2	731-0367	WASHER,PLAIN,M10	32
3	731-0397	SCREW,M8 X 1.25,25mm,FHM,HK	4
4	731-1785	SCREW,SET,M4X.7,4MM	16
5	731-1904	END CAP	4
6	731-1905	GRIP,PULL UP,OUTER	2
7	731-1906	GRIP,PULL UP INNER	2
8	731-1917	TRIM RING,GRIP	8
9	731-3126	BRACKET, CONNECTOR	2
10	731-3128-XX	WELDMENT,CHIN UP BAR	1
11	731-5516	SCREW,M10x1.5,75mm,HHC,HE,AS,12.9,ZC	16

DOCUMENT STATUS:

NOTICE OF PROPRIETARY INFORMATION

THIS DOCUMENT SHALL NOT BE REPRODUCED NOR SHALL THE INFORMATION CONTAINED HEREIN BE USED BY OR DISCLOSED TO OTHER EXCEPT AS EXPRESSLY AUTHORIZED BY CORE HEALTH & FITNESS, LLC.

CLASS OF WORK	UNLESS OTHERWISE SPECIFIED DIMS ARE IN mm. TOLERANCES FOR MEASURE OF LENGTH ARE:							ANGLES = ±2°		
	0.5 to 3	> 3 to 6	> 6 to 30	> 30 to 120	> 120 to 400	> 400 to 1000	> 1000 to 2000	> 2000		
FINE	±0.05	±0.05	±0.1	±0.15	±0.2	±0.3	±0.5	----		
MEDIUM	±0.1	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2		
COARSE	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	±4		
VERY COARSE	----	±0.5	±1	±1.5	±2.5	±4	±6	±8		

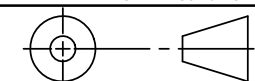
MATERIAL
SEE NOTES

FINISH
SEE NOTES

VENDOR: LAND AMERICA

P/N:

THIRD ANGLE PROJECTION



DRAWN	INITIAL KY	DATE 9/16/16
CHECKED		
APPROVED		

CORE HEALTH & FITNESS, LLC

4400 NE 77th Ave., Suite 300
Vancouver, WA 98662

CORE PART NO: 731-7725-XX REV: A

TITLE: CONN,BOOM W/PULL UP BARS

SCALE: 1:8 SHEET 1 OF 1 SHEET SIZE: B